



# Tanya Hart Bio

**Innovator/Marketer/Business Developer and Strategist.**

Tanya has spent a 35+ year career as a business developer and pioneering innovative entrepreneur. Her expertise spans business development/strategy, branding, marketing, retail, and distribution in the Wine and Hemp Industries, transitioning into technology innovations for Bioplastics, Nano materials, Hemp Graphene and Green Building.

As CEO of Titan Bioplastics, Tanya has led her team and company from its inception and positioned it as an emerging global leader in biomaterial technologies in a mere 24 months. Recently cited as one of the top four- 4/97- global companies to watch in nano technology and barrier properties for packaging- by *Startus-Insights February 2020 Issue*. With emerging technologies in Hemp Graphene and Bioplastics, Tanya is committed to the commercial advancement of sustainable tech solutions.

The first decade of Tanya's career was spent managing multi-million-dollar wine portfolios and winery, distributor regional and national sales teams. In 2002, Tanya left SWS (Southern Wines & Spirits) to open her first fine wine shop in Hinsdale, Illinois. Within 12 months she had changed legal legislation to expand her business across three cities, being the first liquor licenses to activate in each township. All three locations were sold in 2010.

President - Hart Wine Group was formed early 2011 to advance and promote wine in alternative packaging. An advocate of 'wine on tap', and sustainable packaging to preserve long term wine quality, Tanya is also a seasoned brand builder. Tanya spent 4 years, sourcing wine, branding, blending, consulting and marketing brands in alternative packaging for national chain restaurants, retailers and distributors. Tanya's expertise can take a product/concept from its inception all the way through production and distribution, to the shelf.

A big proponent of education and promoting wine and food, Tanya appeared regularly as a public speaker, and monthly on Chicago NBC network Television as a Wine & Food expert, as well as in several publications as an innovator for her industry.

In 2014, Tanya and her family left Illinois and moved to Washington State. Seeing the future of the hemp Industry, Tanya had a vision to build circular economy solutions, and made the big decision to switch industries. Titan Hemp was established in 2015 and recently evolved into Titan HempXAg with the purpose of providing technology, business development and marketing solutions for the Hemp Industry. Furthering the reach into sustainable technologies, Titan Bioplastics was formed as a Joint Venture in 2017 with Bioscience expert, David Abecassis. Titan Bioplastics is a revolutionary materials innovation company, providing value add nano technologies to support sustainable materials, and science for a rapidly evolving plastics industry. Tanya is a visionary, activator, communicator, and decisive leader, with extensive expertise as a business developer and consulting strategist, working with varied team dynamics.

Tanya retains her passion for wine and loves to cook. She lives in Seattle with her husband Shep of 26 years, enjoys the outdoors – rowing, kayaking, and hiking, has a daughter embarking on her MS, and a college football athlete son.

**Tanya Hart**

**Mobile:** +1708-670-1866

**Emails:** [thart@titanbioplastics.com](mailto:thart@titanbioplastics.com)

[tanyah@titanhempxag.com](mailto:tanyah@titanhempxag.com)